

Manual

To obtain an optimal effect we recommend to follow the instructions:

Paint Booth:

- lacquering temperature should be around 20 - 22 °C
- ideal is an integrated / adjacent drying plant
- clean and dust-free indoor
- during the paint spray booth should remain closed

Primer (It.-No's. GWK102721, GBK193721, GSK182721, Hardener 49049)

- if essential, prior to priming an adhesive primer may be required
- the best results are obtained with a base coat, high gloss, in the colors white, black, or beige
- after processing, drying period of approx. 48 hours at room temperature

= **All solvents must be evaporated!**

- option: 45 min at 60 ° C, flash off for 30 minutes
- our high gloss based paints are listed

High gloss lacquer (It.-No. t.b.d. depending on color selection)

- Spray Gun: 05 - 08mm nozzle approx. 2.5 bar (½ turn to open then close nozzle)
- 2-3 spray (spray paint thin-nebulizing)
- between each injection operations about 2 minutes flash-off time
- dry at room temperature approx. 24 hours
- Option: 15 min at 60 ° C, flash off for 30 minutes

= **All solvents must be evaporated!**

Water-based paint

- Water paint imperative to shut off the gloss
 - Outside applications
 - 2-component water-based paint (It.-No. K2K161155 + Hardener It.-No. HWK171155)
 - Mixing ratio 5:1
 - Spray Gun: 0.8 - 1.0 mm nozzle at approx: 2.5 bar
 - as thinner you can dilute with distilled water up to 70%
 - Viscosity should be between 21 - 23 seconds
 - 2 thin spray operations (nebulizing)
 - Indoor application
 - processes (nebulizing)
 - 1-component water-based paint (It.-No. K1K181155)
 - Spray Gun: 1.0 - 1.4 nozzle at approx. 2.5 bar
 - drying period 24 hours at room temperature
 - Option: 30 min at 60°C- 80°C
- = **The milky water varnish will gradually become transparent during the drying period**

Important note:

These requirements may deviate by temperature, humidity, applying own materials, different surfaces and environmental circumstances.

For more information, please contact us!

